

# COMMONGROUND

SEPTEMBER 28, 2016

## NEW PROJECTS

### Charter Steel mold maintenance building and Bryan City Schools

**Charter Steel, Cleveland** - RLG associates are building a 4,300-square-foot mold maintenance building.

RLI is general contractor and is self-performing site work, concrete, erection, HVAC, plumbing and rough carpentry for the Varco-Pruden pre-engineered metal building.

GEM is performing plumbing, HVAC and

building erection.

The project will be complete by the end of 2016.

Leading the team:

**Quin St. John**, pre-engineered building coordinator

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## BP TOLEDO REFINERY TURNAROUND

### 'Outstanding job' by GEM boilermakers and pipefitters



Photos show the crack around the Coker 3 drum skirting, cleaned and prepped with new weld going in. **Above:** Thickness of base metal. **Below:** Length of the jagged crack.



**BP Toledo refinery** - GEM associates met a demanding schedule while completing an ever-changing scope of work during the 2016 turnaround.

#### Coker 3 drum

An inspection revealed cracks around 90 percent of the 28-foot 6-inch diameter coke drum skirting.

The repairs required GEM boilermakers to work two shifts around the clock.

The high-profile project was performed in extreme heat, with outside temperatures topping 90F and a required preheat of 450F on the vessels.

#### Unique jobs for GEM pipefitters

- Pulling a broken shaft that operates an underwater valve.
- Installing several hundred feet of 8-inch pipe through various elevations.
- More than 100 work packages originally assigned to other contractors.

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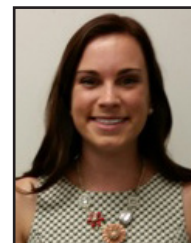
## RLG PEOPLE

### New associates join RLG



**Joseph Kreitsch**  
Special Accounts  
RLG Michigan  
Operations

**Sarah Trusz**  
Marketing  
Coordinator  
GEM



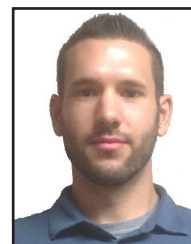
**Gail Ritchie**  
Senior Human  
Resources Generalist  
RLG Walbridge



**Josh High**  
Project Engineer  
Special Accounts  
RLI Walbridge

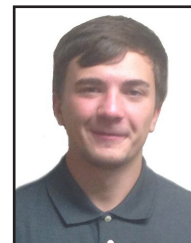


### Welcome, fall co-ops!



**Kevin Kralovic**  
Project Management  
RLI

**Andrew Kramer**  
RLI Preconstruction  
Operations



**More co-ops in the  
next Common Ground!**

**RUDOLPH LIBBE INC**  
**GEM INC**  
**GEM ENERGY**  
**LEHMAN DAMAN**  
**RUDOLPH LIBBE PROPERTIES**

**RUDOLPH  
LIBBE  
GROUP**



Northwood Schools in progress.



## THANKS FOR THE LEADS

### Next drawing is in October

Thanks for the leads:

**Kris Cousino**  
**Mark Hoffman**  
**Tom Sprader**

Each associate who reports a business lead is entered into a drawing for \$100 in RLI or GEM merchandise. The next drawing is in October for leads generated in July, August and September.

Report your leads to:

**Haley Buchman**, GEM, ext. 2603  
Haley.Buchman@RLGbuilds.com

**Christie Fair**, RLI, ext. 3246  
Christie.Fair@RLGbuilds.com

## NEW PROJECTS

### Charter Steel mold maintenance building and Bryan City Schools

> *Charter Steel continued from front*

**Alan Doane**, preconstruction services coordinator/project manager  
**Mike Beetler**, piping estimator  
**Carmen Olivio**, HVAC estimator  
**Rich Roth**, RLI superintendent  
**Jeff Key**, ironworker superintendent

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**Bryan City Schools** - GEM is performing plumbing and HVAC insulation work for the renovation that will create a new elementary school.

GEM starts work in November.

**James Cone** is GEM estimator/project manager.

R/L is construction manager for the entire project that will relocate the entire Bryan City School district to one campus.

The new, 141,000-square-foot facility that will combine the middle and high schools was recently completed.

The renovation of the 104,000-square-foot former middle school will create a new elementary school. The new Bryan Elementary School is scheduled for completion in August 2017.

## BP TOLEDO REFINERY TURNAROUND

### 'Outstanding job' by GEM boilermakers and pipefitters

> *Continued from front*

The GEM Fab shop, inspection and GEM Safety supported all crafts during these projects.

All jobs were discovery work, which required flexibility and strong coordination from the GEM team while continuing to focus on safety, quality and customer satisfaction.

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**Keith A. Nelson**, turnaround event manager for BP-Husky Refining LLC, compliments the team:

"I wanted to take the time to express my gratefulness and thanks to your BP HUS-KY GEM Teams.

"During our past 2016 TIU TAR, I was in charge of the WEST Asset as the BP TAR Event Manager. As I'm sure you are aware, I had to utilize additional resources to assist with bringing the TAR to an end as we found ourselves behind in schedule.

"I was able to use your boilermaker and pipefitter teams and they did an outstanding job.

I just wanted to reach out to you and let you know what a great job they did and how I appreciate their efforts.

"I could not let their efforts go unnoticed, so please know that from the craft to the leadership team they did a great job."

## A PERFECT 10 FROM CORNERSTONE COMMUNITY FINANCIAL

RLI scored a perfect 10 on the mid-point customer satisfaction survey for Cornerstone Community Financial.

The surveys cover 29 items including safety, housekeeping, communication, quality, management, schedule and value.

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Cornerstone CEO Heidi Kassab says: "It has been a great experience as we have used many other contractors in other states. This is by far the best experience.

She adds, "Very organized and detailed. Communication is key and follow up is awesome. Overall a great experience."



Cornerstone Community Financial under construction in Perrysburg Township.